

TECHNICAL DATA SHEET

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Product: UV-SPEEDOIL BASECOAT

Number: 91880005-000, NATURAL



Description:

Solvent and formaldehyde free UV-curing oil for roller application in the coating process of parquet. This product impregnates the substrate, thus protecting it from chemical impacts and dirt. The product is available in natural, standard white and white opaque colour.

Application:

Preparation: Stir well before use.
Hardener: None
Thinner: Not required.
Viscosity: As delivered
Film Weight: Apply 15 - 20 g/m²
Mode: Apply in roller coater with a shore hardness of preferably 30 – 40 (Isobutylene/Isoprene-Copolymer or EPDM-Prepolymer) or sponge roller.
UV-Curing: Cure with at least 80 W/cm² (5 m/min). The curing time depends on the type and number of lamps as well as on the line speed.
Buffing: Please use a polyester belt or sanding paper ≥ 360 grit (preferably 400 grit) for light sanding/buffing

Substrate:

The product is especially formulated as UV-Speedoil Basecoat to be applied on parquet or cork. Proper pre-sanding with ≥ 280 grit sanding paper is required in order to avoid patchyness. Please consult our technical staff prior to other applications.

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Storage:

Shelf life: 6 months.
Conditions: Protect from sunlight and frost.
To be stored at 5 - 35°C

Delivery:

Packaging: Available in 20 kg pails.
Delivery times: Please allow 10 working days of production plus transport.
Quantities: Except for trial orders, minimum order quantity is 600 kg per individual product.

Cleaning:

Refer to roller manufacturer's data, then consult our technical service department.

Precautions:

Avoid skin contact as skin irritation may occur.
Refer to Health and Safety Data Sheet.

Health & Safety:

Refer to Health and Safety Data Sheet.

22.01.04/Kg